

Work Order ID 58884

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Wednesday, May 19, 2010 10:39:43 AM

Item ID: D350-567-115

Accept



Setup Start



Revision ID:

Item Name: Interior Floor Window

Stop



Start Date: 5/19/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 6/22/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 10-5-19

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-567	Rev D								
100		0.00							
	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D350-567-115 CHG004								
110		0.00							
	Pick Kit								
Packaging	Memo	0.00							
Packaging									
120		0.00							
	QC4- 100% Inspect kits for completeness								
QC	Memo	0.00							
Quality Control									

8/10/10/22

HJ for CL 10/05/27

10-5-27 SP

8/10/10/22

④

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Start Date: 5/19/2010 Start Qty: 1.00

Required Date: 6/22/2010 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-567-115

Location: 50PPP Rev: 80

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

10-5-00 SP 10

10/06/01 AJ
C21015128

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Picklist Print

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Work Order ID: 58884

Parent Item: D350-567-115

Parent Item Name: Interior Floor Window


Comments: IPP Rev:A New Issue 04-08-24 JLM
IPP Rev:B CHG#2 ECN 1055 07-11-21 DD verified by:EC
IPP Rev:C 08-10-07 as per revD DD verified by:


Start Date: 5/19/2010


Required Date: 6/22/2010

Start Qty: 1.00


Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Qty per Kit	Qty	Date	Status
AN526C632R12		Purchased	No			110	Each	116.0000	9	1		
											10-5-27	
Screw												

Location	Loc Qty	Loc Code
ST326	116	
113840	16	8
114240	100	1
AN960JD6		
Purchased	No	
110	Each	812.0000
		
Washer		

Location	Loc Qty	Loc Code
ST347	812	
104537	812	9
D2463		
Manufactured	No	
110	f	380.2878
		
Seal		

Location	Loc Qty	Loc Code
ST404	380.2878105	
43841	3	
50075	11.3536	
55561	365.934211	

IX (d2463-0530 AS PER DWG) CUT TO 53.00"		
D3293-1		
Manufactured	No	
110	Each	6.0000
		
Doubler		

Location	Loc Qty	Loc Code
ST211	6	
54668	6	

→ Measured 51.1527

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Comments: IPP Rev:A New Issue 04-08-24 JLM
IPP Rev:B CHG#2 ECN 1055 07-11-21 DD verified by:EC
IPP Rev:C 08-10-07 as per revD DD verified by:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Qty per Kit	Qty	Date	Status
D3294-1		Manufactured	No			110	Each	12.0000	1	1	10-5-27	
Bracket												

Location	Loc Qty	Loc Code
ST212	12	
54844	1	
57549	11	

D3295-041		Manufactured	No			110	Each	13.0000	1	1	10-5-27	SP
Floor Window												

Location	Loc Qty	Loc Code
ST212	13	
56648	1	
57550	12	

D3296-041		Manufactured	No			110	Each	7.0000	1	1	10-5-27	
Door Assembly												

Location	Loc Qty	Loc Code
ST218	7	
57551	7	

MS20470AD4-5		Purchased	No			110	Each	481.0000	2	2	10-5-27	
Rivet, Universal Head												

Location	Loc Qty	Loc Code
ST319	481	
111916	181	
114718	300	

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Shop Packet Print

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IPP Rev:C 08-10-07 as per revD DD verified by:

Start Date: 5/19/2010

Required Date: 6/22/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Qty per Kit	Qty	Date	Status
MS20470AD4-6		Purchased	No			110	Each	788.0000	115			
												
Rivet, Universal Head												

Location

Loc Qty

Loc Code

ST320

788

113644

788

MS20470AD4-7

Purchased

No

110

Each

1,899.0000

15

Rivet, Universal Head

Location

Loc Qty

Loc Code

ST320

1899

112492

1899

MS21042L06

Purchased

No

110

Each

148.0000

9

Nut

Location

Loc Qty

Loc Code

ST300

148

114330

98

114494

50

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DART AEROSPACE LTD.

D350-567
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5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
		9	8		AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
		9	8		AN960JD6	WASHER
		9	8		MS21042L06	NUT (OR MS21042-06)
		2	40		MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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Revision: D
Date: 08.07.08

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